



Ancorro VE For Corrosion Prevention & Sealing

ANCORRO VE HT

PDS

Description

ANCORRO VE HT is a non-crystalline corrosion prevention and sealing polymer which can be directly applied to clean and dry ferrous and non-ferrous surfaces.

ANCORRO VE HT remains flexible and stress free, offers low permeability to water and gases/vapours, and is fully compatible with cathodic protection systems.

ANCORRO VE HT maintains low viscosity and does not cure, offering long term corrosion prevention.

Applications include underground pipes and pipe fittings, field joints, tees, elbows, valves and flanges.

Features & Benefits

- * Complies to ISO 21809-3
- * Minimum St 2 surface preparation (by hand tool)
- * Application can be automated
- * Resistant to salts, acids & alkalis
- * Excellent adhesion to PP, PE, FBE, concrete, glass and steel
- * No primer is required
- * Self-heals pinholes and small dents
- * Non-toxic to the environment, safe to handle

Application Notes

- * The surface should be clean and dry, free from oil, grease and loose dust. All mill scale is to be removed.
- * Recommended maximum application temperature of 75°C.
- * Surface temperature recommended to be at least 25°C.
- * Surface preparation to minimum St 2 / SSPC SP 2. A roughness profile is not required.
- * Degrease with Isopropanol or MEK/ACETONE. Do NOT use thinners.

General Installation

- * Apply ANCORRO VE HT without tension.
- * Remove the leading edge of the release liner and apply ANCORRO VE HT directly onto the substrate.
- * Once anchored, continue to remove the release liner and apply without tension, avoiding air pockets.
- * Start with a straight circumferential wrap and overlap the existing coating by 100mm.
- * Continue spirally with side overlap of 10mm, or straight wrap apply (circumference + 50mm) with a side overlap of 10mm.
- * When a new roll is required, a minimum overlap of 50mm to the previous roll is recommended.
- * Finish with a straight circumferential wrap (facing down) and overlap the existing coating by 100mm.

Mechanical Protection

- * Required for circumferential compression, apply either polymeric tape or heat shrink sleeve.
- * Apply after inspection. ANCORRO VE HT is to be visible by ~3mm at the start and finish point.
- * Additional mechanical protection is recommended when lifting or moving pipes, or when subject to direct load or sharp objects. If damage occurs, apply a patch to repair (100mm overlap) and re-apply mechanical protection.

Inspection

- * The surface should be smooth, tight, and contoured to follow the shape of the surface.
- * There should be no air pockets, wrinkles or stretch marks.
- * If required, inspect with a holiday detection test (5kV/mm + 5kV) before applying mechanical protection.

Handling & Storage

- * Keep boxes upright and out of direct sunlight.
- * Store indoors in a dry environment at temperatures less than 40°C.
- * ANCORRO VE HT does not have a shelf life.

Technical Properties

Color	light blue	NA
Thickness	≥ 1.8mm	ISO 21809-3:2016 Annex B
Density	1.4 to 1.6g/cm ³	ISO 1183-1:2012 Method B
Temperature Range	-45°C to +95°C	NA
Drip Resistance (T _{max} + 20°C)	no dripping (48hours)	ISO 21809-3:2016 Annex K
Glass Transition Temperature	≤ -65°C	ISO 11357-2
Crystallization Temperature	no crystallization	ISO 11357-3
Holiday Detection Test	5 kV/mm + 5 kV - no holiday	ISO 21809-3:2016 Annex C
Adhesion test to steel, and to plant coating before & after thermal ageing, and before & after hot water immersion (100 days)	23°C ≥ 0.3N/mm, ≥ 95% coverage	ISO 21809-3:2016 Annex H, M.3 & I
	T _{max} ≥ 0.03N/mm, ≥ 95% coverage	
Lap Shear Resistance	23°C ≥ 0.03N/mm ² , coverage ≥ 95%	ISO 21809-3:2016 Annex J
	T _{max} ≥ 0.003N/mm ² , coverage ≥ 95%	
Indentation Resistance with polymeric tape (1.0Mpa) / HSS (10Mpa)	residual thickness ≥ 0.6mm (23°C & T _{max})	ISO 21809-3:2016 Annex E
Cathodic Disbondment @ 23°C & T _{max}	no holiday or disbondment (28 days)	ISO 21809-3:2016 Annex G & C
Specific Electrical Insulation Resistance	≥ 10 ¹⁰ Ω · m ² (23°C)	ISO 21809-3:2016 Annex F
10% NaOH resistance (23°C for 90 days)	no corrosion detected	ISO 175:2010
3% NaCl resistance (23°C for 90 days)	no corrosion detected	ISO 175:2010

Order Information

Article No.	Dimensions	Box Packaging
3005	50mm x 10m x 1.8m	12 rolls per carton
3001	100mm x 10m x 1.8mm	6 rolls per carton
3002	200mm x 10m x 1.8mm	2 rolls per carton

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